



# **High-frequency Knockers FPK**

### **Properties**

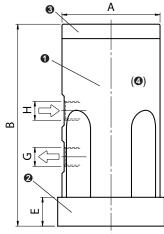
- High impact frequency 1'350 4'600 min<sup>-1</sup>
- High force range 195 56'350 N
- Lubrication-free
- Applicable up to 120°C, HT version up to 150°C and LT version down to -40 °C on request
- Applicable in dusty environments
- Also available with ATEX certification 🖘

## **Field of application**

Wide range of application, for example knocking off adhering material from container walls such as silos, chutes, filter outlets, reactors and pipelines. Excellent use for food, beverage and pharmaceuticals.

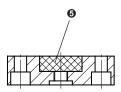
#### Construction

- The piston bounces against an air cushion or with impact plate against one of the two synthetic baffle plates included in the delivery.
- Additional impact regulation is provided by the two supplied baffle plates of varying hardness.
- Extra hard and non-corrosive surface through aluminium oxide generated by titaniferous electrolyte.





- Aluminium housing hard Ematal coated
- Baseplate hard Ematal coated
- 3 Cap hard Ematal coated
- Piston of coated steel
- 6 Baffle plate of synthetic material



Supplied with two baffle plates. The hard one (white) is premounted.

## **Dimensions and weights**

| Model  | A<br>[mm] | B<br>[mm] | C<br>[mm] | D<br>[mm] | E<br>[mm] | F<br>[mm] | G<br>Thread | H<br>Thread | Weight<br>[kg] |
|--------|-----------|-----------|-----------|-----------|-----------|-----------|-------------|-------------|----------------|
| FPK-40 | ø 68      | 140       | 74        | 51        | 20        | 11        | G 1/4"      | G 1/4"      | 1.20           |
| FPK-55 | ø 94      | 191       | 104       | 78        | 25        | 13        | G 3/8"      | G 3/8"      | 4.70           |

#### **Technical data**

| Model  | Baffle plate | Frequency<br>[x 1000 min-1]<br>2 bar 4 bar 6 bar |      |      | Force (peak)<br>[N]<br>2bar 4 bar 6 bar |        |        | Air consumption<br>[l/min]<br>2 bar 4 bar 6 bar |     |     |
|--------|--------------|--|------|------|---|--------|--------|---|-----|-----|
| FPK-40 | none         | 2.10   | 2.40 | 2.80 | 195                                     | 455    | 730    | 93  | 150 | 225 |
|        | soft         | 2.80   | 3.90 | 4.60 | 3'920                                   | 10'410 | 15'030 | 100   | 195 | 360 |
|        | hard         | 2.80   | 3.90 | 4.60 | 7'240                                   | 14'990 | 22'750 | 100   | 195 | 360 |
| FPK-55 | none         | 1.35   | 1.75 | 2.05 | 510                                     | 1'165  | 1'985  | 162   | 360 | 470 |
|        | soft         | 2.20   | 3.40 | 4.30 | 5'430                                   | 21'310 | 36'570 | 230   | 380 | 500 |
|        | hard         | 2.20   | 3.40 | 4.30 | 17'570                                  | 36'960 | 56'350 | 230   | 380 | 500 |